



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	454	9073A 1	CRANKSHAFT ASSEMBLY	1		
2		78308A 1	RETAINER ASSEMBLY, BALL B	1		
3	30	63742	BALL BEARING (CRANKSHAF	1		
4	53	63634	RETAINING RING, BALL BEARII	1		
5	540	7238A 2	MAIN BEARING ASSEMBLY, VAL	1		
6	17	20032	DOWEL PIN, MAIN BEARING	2		
7	10	38055	SCREW, MAIN BEARING CLAMI	2		
8	11	20190	NUT, MAIN BEARING CLAMPIN	2		
9	34	56007A 1	REED SET, MAIN BEARING (MA	1		
10	34	56008	REED STOP, MAIN BEARING R	4		
11	10	20055	SCREW, REED STOP MOUNTIN	12		
12	624	8101A 3	CONNECTING ROD ASSEMBLY	2		
13	10	91012	SCREW, CONNECTING ROD	4		
15	31	62596A 1	BEARING ASSEMBLY, CRANKP	2		
16	29	47270	NEEDLE BEARING - PISTON PII	58		
17	12	47247	WASHER, NEEDLE BEARING R	4		
18	776	8899A 3	PISTON AND PISTON PIN (STAN)	2		
18	776	8900A 2	PISTON AND PISTON PIN (.015 O	AR		
18	776	8901A 2	PISTON AND PISTON PIN (.030 O	AR		
19	39	78816A12	PISTON RING (STANDARD)	1		
19	39	78811A12	PISTON RING (.015 OVERSIZE)	AR		
19	39	88392A12	PISTON RING (.030 OVERSIZE)	AR		
20	40	52035	LOCK RING, PISTON PIN	4		
21	28	45554	KEY, CRANKSHAFT	1		